

Message from the ISF Society Chairman: Ettore Contestabile

Welcome to the 15th Edition of the International Symposium on Fireworks (ISF). As with other ISF locations, it took several attempts to finalize a plan to host the ISF in France. The location of choice was proposed by the France Host Committee (FHC) as Bordeaux, a city of historical significance and of course in an area of great wines.

There has always been a large presence of French pyrotechnicians, researches and regulators. They played a major role at the first ISF in Montreal in 1992. Besides attending and contributing to the first international Fireworks Harmonization Workshop which was part of the 1st ISF there were presentations such as, "Un outil industriel de sécurité (An industrial Safety Tool) by Jean-Paul Lucotte of Ruggieri" and "L'ensemble de lancement de feux d'artifice, ELFE D'ART (Fireworks Launching Equipment, ELFE D'ART) by Robert Maurel of Maurel Pyrotechnie. (The French delegations also travelled to Ottawa to attend the IGUS meeting which followed the 1st ISF.)

Following the 1st ISF, other presenters from France included, Jean-Marc Mouligné, Dominique Lajeunesse, Raphaël Trousselle (Davey Bickford), Annik Keyser (Ministere de l'Economie, des Finances et de l'Industrie), Alain Jaillard-Rakowski (Arts France), Isabelle Dufresne and Jean-Eric Ougier (Comite Departemental du Tourisme de L'Oise), Ruddy Branka (INERIS), Christian Michot (INERIS), Frederic Manzi and Dominique Vignolo (Vishay Sfernice), Pierre Thébault (Etienne LACROIX Tous Artifices), and others.

The FHC, whose members are exceptional professionals in the field of fireworks have sourced a large number of interesting papers for presentations at this ISF, have arranged several outings, and have organized numerous fireworks displays. The outings are designed to reflect the varied personality of Bordeaux with its many flavours which will be accentuated by fireworks displays by some of the best companies in the world.

This 15th Edition of the International Symposium will be overseen by the Honorary Chairman, Pierre Thebault, a true pyrotechnician and academic with broad knowledge of the evolution of the art and science of pyrotechnics. He has so impressed us that



he has agreed to serve as both the Honorary Chair and the Co-Chair of this ISF. This is the first time in the history of the ISF, that the same persona has held both titles. Congratulations and thank you, Pierre!

When the first ISF was being planned for Montréal in 1992, it was imperative to have a logos and nomenclature in both official languages of Canada, French and English. The so called, "Ticket", shown here, and used for the 1st ISF in Montréal, had the French on top and English on the bottom with the "Star" between them. A very appropriate logo, once again for this 15th ISF.

When it came to have an ISF slogan that would impart the same meaning in English and French, the official federal government translators were at odds. And so, there would be no bilingual slogan! A way for me was the use of letters most often used in mathematical equations and that no one ever questioned. It would mean, using a third language, one that would find acceptance due to its deep roots of many words that seed many languages of the world. And so, I went back to the old Greek letters from which the term that bonds us, "pyro", is the source, and our quest in the ISF slogan, discovering the fire, EEEYPISKETE TO ПҮР, continues.

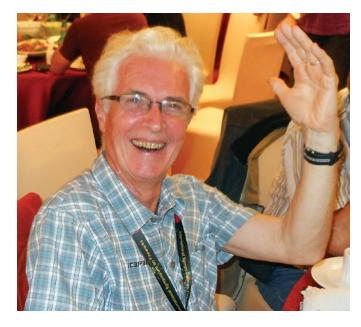
Ettore Contestabile ISFS Chairman



Introducing the ISF Honorary Chairman: Pierre Thebault

In this 15th year of the 21st century, the 15th International Symposium on Fireworks will take place in Bordeaux (France). This conjunction of "fifteens" would have to be celebrated in a city of prestige and the ISF organizers honored the French pyrotechnic community by choosing Bordeaux as the host city for this special and unique event. Famous worldwide for its vineyards and wines, Bordeaux also has a long tradition of firework shows and the French Association of Manufacturers of Explosives, Pyrotechnics and Fireworks (SFEPA), together with the French Association of Pyrotechny (AF3P), are proud to have this opportunity to invite you to share the French passion for fireworks and the French taste for good wines. With the same objective of stimulating and rejoicing most of the five senses, these two domains have made similar and parallel progress in the last five centuries, while improving their traditional recipes and opening them to innovation as science was developing. Craftsmen have become technicians and scientists, without losing their original skills and aesthetic intentions, but using and understanding them in much better and safer ways, associating them with various new technologies, which made possible the large, dazzling and fascinating shows of our present times.

As usual, these five days of September 2015 will give the opportunity to every participant of exchanging ideas



and knowledge, presenting offers of new products and equipment, debating common problems and finding common solutions, establishing cooperation links or bases of fair and respectful competition, with a common will of making fireworks ever more attractive, ever more amazing, ever more innovative.

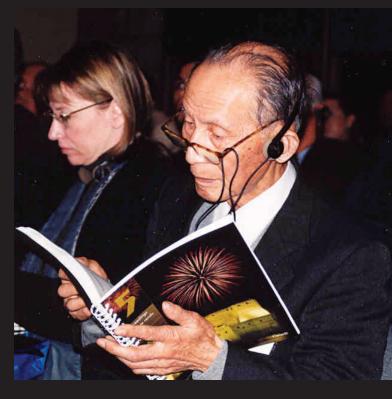
Welcome to Bordeaux!

Pierre Thebault Honorary Chairman 15th International Symposium on Fireworks, Bordeaux









THE 15TH INTERNATIONAL SYMPOSIUM ON FIREWORKS COMMITTEE

Chairman

Ettore Contestabile

Honorary chairman
Pierre Thebault

Technical Program Co-Chairmen

Roger L. Schneider Pierre Thebault

Symposium Coordinator and Treasurer

Fred Wade

Fireworks F/X Inc., Canada

Technical Program Coordinators

Christian Lohrer BAM, Germany

Jorge M. Márquez M.

Lux Pirotecnia, S.A. de C.V., Mexico

Moderated Sessions Coordinator

Jorge M. Márquez M.

Lux Pirotecnia, S.A. de C.V., Mexico

Bert von Rosen CERL, Canada

Proceedings Editor
Ettore Contestabile

ec Blast Consulting

Associate Proceeding Editors

Christian Lohrer BAM, Germany Pierre Thebault

Pyroconsultant Sarl, France

Mitsuru Arai

University of Tokyo, Japan

Andrew Tang

Tian Cheng Pyrotechnics Laboratory, China

Bert von Rosen CERL, Canada

Roger L. Schneider

Rho Sigma Associates Inc., USA

Susan C. Schneider

Marquette University, USA

Jacob J. Schneider

MGS Group, LLC, USA

M. Contestabile, Rewording

France ISF Host Committee (FHC)

Pierre Thebault

Head of FHC, President of SFEPA

José Refouvelet

Vice-President of AF3P

Frank Garde

Treasurer, Technical Director of THETYS

Henri Miermont Operational Manager

Jean-Frédéric Dartigue-Peyrou General Secretary of SFEPA

Serge Carcy

Pyro-shows Supervisor

Technical support for pyro-shows:

Jean-Pierre Costes

Etienne LACROIX Tous Artifices S.A.

Jacques Couturier

JCO (Jacques Couturier Organisation)

Administration

Tessa Wade

Fireworks F/X Inc., Canada

Directors, International Symposium on Fireworks Society (ISFS)

Ettore Contestabile, Chairman

Roger L. Schneider, Vice Chairman

Fred Wade, Secretary-Treasurer

Christian Lohrer, European Section Director

Mitsuru Arai, Asian Section Director

Joseph Domanico

Julie Heckman

Jorge Mauro Márquez Márquez

Bert von Rosen



SYMPOSIUM WEEK AT A GLANCE September 20-25, 2015							
Time	Sunday 20	Monday 21	Tuesday 22	Wednesday 23	Thursday 24	Friday 25	
		Registration Trade Show Until 17:00	Trade Show Until 17:00	Trade Show Until 12:00	Trade Show Until 17:00		
8:30/9:00		OPENING Presentations	Presentations	Presentations	Presentations	Presentations	
10:00		Break	Break	Break	Break	Break	
10:30		Presentations	Presentations	Moderated Sessions	Presentations	Presentations	
12:00		LUNCH	LUNCH	CLOSE	LUNCH	CLOSE	
13:00	Registration						
13:30		Presentations	Presentations		Presentations		
15:00		Break	Break		Break		
15:30		Presentations	Workshop: Picking Areas	Event 1 @4:00pm	Presentations		
17:00	CLOSE	CLOSE	CLOSE		CLOSE		
18:00		Event 1	Event 2			ISF Gala	
19:00	Welcome Reception					Dinner	
Evening		Fireworks	Fireworks	Fireworks		Fireworks	

Registration

Registration to the 15th International Symposium on Fireworks includes entry to receptions, meals and refreshment breaks, all Technical Sessions, Workshops, the Trade Show, site visits, evening fireworks displays, and demonstrations.



Registrants will receive a printed copy of the 15th ISF Proceedings which is a compilation of the scientific and technical papers presented and any other promotional material supplied by sponsors.

Trade Show

Exhibits will open each day at 9:00 Monday to Friday, and will close at the same time as the technical sessions. Attendees are strongly encouraged to visit our exhibitors and discuss their merchandise and services. The exhibitors' participation is a welcome and a necessary part of the Symposium.

Technical Program

The 15th International Symposium on Fireworks WOULD NOT BE A SYMPOSIUM without the presentations provided by our speakers and moderators during the technical sessions. A great deal of time and effort is required to write papers and prepare the presentations. Your attendance at the technical sessions demonstrates firm support of our presenters and lets them know their efforts are greatly appreciated.



INTERNATIONAL SYMPOSIUM ON FIREWORKS

PROGRAM SCHEDULE

September 20-25, 2015

SUNDAY: September 20

13:00 to 17:00 Registration

19:00 Welcome Reception

MONDAY: September 21

8:30 Official Opening

Ettore Contestabile, ISF chairman Pierre Thebault, Honorary Chairman Roger L. Schneider, Technical Program Co-Chairperson

Guest Speaker

Hervé Graindorge, Chairman of AF3P

9:00 From The Kings' Prestige to Bastille
Day Celebrations: History of a National

Passion *Pierre Thebault*, Pyroconsultant Sarl, France

Sait, France

9:30 Peering at the Display-Window of a

Fireworks Shop before World-War-Two *Jean-Louis Dumont*, Expert in Pyrotechnics, Retired from CNRS (Centre National de la

Recherche Scientifique), France

10:00 BREAK

Session 1 Session Chairperson: Ben Schwegler, The Walt Disney Company, USA



10:30

Characterization and Classification of Spent Tubes from Pyrotechnic Devices and Items Soiled with Pyrotechnic Residue Stephan A. Coman, RES Specialty Pyrotechnics, Inc., Troy A. Gardner and Kirt N. Sasser, Safety Management Services, Inc., USA



11:00

We're Only Human: The Application of Human Factors Engineering to the Reduction of Errors in Fireworks Related Operational Systems Robert Foti, Pyromanager Co Ltd, Hong Kong



11:30

Study on Thermal Decomposition Characteristics of High-Nitrogen Fuel Xinggao Zhang, Wenlian Peng, Gengran Liu, Pai Wu, Hongxin Shi, State Key Laboratory of NBC Protection for Civilian, Beijing, P. R. China

12:00 LUNCH

Session 2

Session Chairperson: *Jean-Michel Dambielle*, General Operational Director of Lacroix-Ruggieri, Etienne-Lacroix Tous Artifices S.A., France



13:30 French Main Requirements for Fireworks Implementation in Pyroshows Jean-Frédéric Dartigue Peyrou and Henri Miermont, Syndicat des Fabricants d'Explosifs, de Pyrotechnie et d'Artifices (SFEPA), France

14:00 Fireworks Shooting Technology in China Shixing Ouyang, Ouyang Musical Pyro Ltd., China

14:30 Showing Compliance of Firework
Noises with the European Directive on
Environmental Noise Daniel Casenave,
Matthieu Labeille and Pierre Thebault,
Etienne LACROIX Tous Artifices S.A., France

15:00 BREAK

Session 3Session Chairperson: *Izaskun Astondoa*, Piroteknia Astondoa S.A., Spain



15:30 A Survey of the Sources of Pyrotechnic Chemicals in China Andrew Tang, Tian Cheng Pyrotechnics Laboratory, China and Roger L. Schneider, Rho Sigma Associates, Inc., USA





16:00 Evaluation of Aging Pyrotechnic Compositions Obeying the Arrhenius Law by Differential Thermal and Gravimetric Analysis D. Medus, M. Petrantoni, C. Sandre, C. Dupuy, P. Thebault, Etienne LACROIX, France

16:30 The Research of the Extinction Theory of Graphite Gengran Liu, State Key Laboratory of NBC Protection for Civilian, Beijing, P. R. China

CLOSE

TUESDAY: September 22

Session 4 Session Chairperson: Martyne Gagnon, Entertainment Manager and Director of L'International des Feux Loto-Québec presented by TELUS, Canada



8:30 Water and Gravity Efficient Action
Relationship in Reaction to Fire
Joaquim Melo Rodrigues, Luso Pirotecnia
Group, Portugal

9:00 Phenolic Resin/Hexamine Binding of Pyrotechnic Compositions

James C. Widmann, Connecticut
Pyrotechnic Manufacturing LLC, USA



Progress with the Development of an Alternative Approach to the Analysis of Data from the CHAF Research on Waterfall Fireworks and the Ramifications for UN Series 6(A) and 6(B) Testing of Fireworks S.G. Myatt Health and Safety Laboratory, and E. Bale, Health and Safety Executive, Great Britain



9:30

10:00 BREAK

Session 5

Session Chairperson: *Dominique Medus*, Scientific Director, Etienne-Lacroix Tous Artifices S.A., France

10:30 Are Shells' "Safety" Distances "Safe"?

Tom Smith, CarnDu Ltd, UK, Christian Lohrer, Federal Institute for Materials Research and Testing (BAM), Germany



11:00 Determination of Safety Distances:

The French Approach *Jean-Pierre Costes* and *Pierre Thebault*, Etienne Lacroix Tous

Artifices S.A., France

11:30 Method of Measuring the Effect Range

of Aquatic Display Fireworks *Y. S. Chua*, International Quality Assurance B.V., China

12:00 LUNCH

Session 6

Session Chairperson: *Emmanuel Baudet*, General Director, ARDI S.A., France

13:30 Methods for Projecting Pyrotechnic Patterns in the Air: Software,

Hardware, and Products *Alberto Navarro*, Infinity Visions Inc., USA



14:00 The Language of Pyrotechnic Effect Names Part 3: VDL 1.0 Specification Will Harvey and Dustin Leary, Finale

Fireworks, USA



14:30 Parallelism and Hybrid Communication:

A Perfect Combination to Maintain High Speed and Performance for Data Exchange in Firing Systems Luigi Leone Paolo Monetti, PyroLEDA® Firing System

Monetti Srl, Italy

15:00 BREAK

Session 7

Session Chairperson and Workshop Moderator: *Ettore Contestabile*, Chairman, ISFS

15:30 Workshop: Fireworks Picking Areas

Presentation by representatives from various countries, followed by a Question

and Answer Period

CLOSE

WEDNESDAY: September 23

Session 8

Session Chairperson:

9:00 TBA

9:30 Study on Thermal Decomposition

Characteristics of Triaminoguanidinium Azotetrazolate Yinglin Mu, Bing Yao, Gengran Liu, Xinggao Zhang, Wenlian Peng, and Hongxin Shi, State Key Laboratory of NBC Protection for

Civilian, China

10:00 BREAK

Session 9

Session Chairperson: *Jorge M. Márquez M.*, Lux Pirotecnia, S.A. de C.V., Mexico





Moderated Sessions 10:30 to 12:00

Each of the moderated session topics listed below will be assigned to a designated table. The number of participants at each table will be limited. Symposium attendees wishing to take part in the discussion of a particular topic will be required to register with the respective moderator. This should be done prior to 9:00 on Wednesday.

Each topic will be presented for discussion in two separate, 45 minute sessions, with a break between. This will provide participants the opportunity to attend two different topics, if they wish. Note that translation services will not be available for the moderated sessions; however, some moderators can converse in more than one language.

Topics and Moderators

- 1. Wrong Theory; the Power of Imperfection in Pyrotechnic Display Design – Alberto Navarro
- 2. Environmental Impacts, Assessments and Mitigation Strategies Ben Schwegler and Joost van Lingen
- 3. Safety distances for display fireworks with focus on EU regulations Christian Lohrer, Pierre Thebault, and Jean-Pierre Costes
- 4. The susceptibility of the e-match to ESD, lightning, magnetic fields and electromagnetic waves David Weston
- 5. International Symposium on Fireworks; Open Forum for Opinions and Suggestions ISF Directors
- 6. Phenolic Resin/Hexamine Binding of Pyrotechnic Compositions James C. Widmann
- 7. The Montreal International Fireworks Competition, thirty-one years of Pyromusical Innovation Martyne Gagnon and Paul Csukassy
- 8. America's National Fireworks Association (NFA) Nancy Blogin
- 9. Issues Concerning CE Marking Rev. Ron Lancaster 10. Firing Systems Vitor Machado

11. Technics in Computer Choreography – Will Harvey

CLOSE—Free Afternoon

To: Till g Systems Trees Trachado

12:00

On this occasion of the 15th ISF, MagicFire and Rho Sigma Associates have sponsored a flash drive that every ISF registrant will receive. The flash drives are loaded with the Program and the Proceedings of the 15th ISF and the Proceedings of the previous fourteen symposia.

THURSDAY: September 24

Session 10

Session Chairperson: *Martin Hildeberg*, Göteborgs FyrverkeriFabrik, Sweden



8:30 Comparative Analysis of Fireworks Transport Dangerous Classification Test Results and Default List

Zhang Guanghui, Xiao Jiayong, Tan Aixi, Jiang Zicheng, Qiu Lina, Tan Jingru, Fireworks & Firecracker Inspection Centre of Hunan Entry-Exit Inspection and Quarantine Bureau, China, and Y. S. Chua, International Quality Assurance B.V., China

9:00 Fireworks Accidents in Japan during 2011-2014 Yuji Wada, Takako Itou, Nobuo Nakajima, Kunio Matsukura, and Masahide Wakakura, Research Institute of Science for Safety and Sustainability (RISS), National Institute of Advanced Industrial Science and Technology (AIST), Japan



9:30 Lessons that can be Learnt from Accidents Involving Fireworks

Pauline Arama, Bureau d'Analyse des Risques et Pollutions Industriels (BARPI), French Ministry of Ecology, Sustainable Development and Energy, France

10:00 BREAK

Session 11

Session Chairperson: Lionel Aufauvre, INERIS, France

10:30
15 Years after Enschede: An Overview of Actions and Status Piet Timmers and Soedesh Mahesh, RIVM, National Institute for Public Health and the Environment, Centre for Environmental Safety and Security, The Netherlands

11:00 Safety Related Behavior of Cylindrical Shells Marianne Douet, Christian Lohrer, Lutz Kurth, Olaf Mücke, Federal Institute for Materials Research and Testing (BAM), Germany



11:30 Injury Potential from Rockets with Net Explosive Content Less Than 75 g Shulin Nie and Mikael Ekeberg, MSB, Swedish Civil Contingencies Agency, Sweden

12:00 LUNCH

Session 12

Session Chairperson: *Maria Grazia Gerbaudo*, Panzera s.a.s Industria Pirotecnica, Italy



Issues Concerning CE Marking: Notes Written April 2015 *Rev. Ronald Lancaster*MBE, Kimbolton Fireworks Limited, UK



14:00 Ideas of Improving Colored Flame
Compositions Dominykas Juknelevicius,
Arunas Ramanavicius Department of
Physical Chemistry, Vilnius University,
Lithuania, Magdalena Rusan, Thomas
M. Klapötke, Department of Chemistry,
Ludwig Maximilian University, Germany,
Rytis Kubilius, Pyrotechnics R&D
Department, Blikas Ltd., Lithuania

14:30 Hazard Evaluation of the Strobe Compositions with Water
Mieko Kumasaki, Yokohama National University, Japan

15:00 BREAK

Session 13

13:30

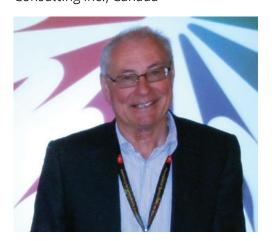
Session Chairperson: *Dominique Brezac*, Brezac Artifices, France

15:30 America's National Fireworks
Association (NFA)—It's Founding,
Accomplishments and Future Goals
Nancy Blogin, National Fireworks
Association, Joseph R. Bartolotta,
Bartolotta and Associates, LLC,
Roger L. Schneider, Rho Sigma
Associates, Inc., USA



16:00 What did Pyrotechny Mean Five Centuries Ago? Vannoccio Biringuccio and the Arts of Fire Pierre Thebault, Pyroconsultant Sarl, France

16:30 The Danger of Human Body
Electrostatic Discharge to Fireworks
Shells with a Composition Containing
Metal Particles David Weston, EMC
Consulting Inc., Canada



16:45 Exposure of Fireworks Shells with Conductive Metal Particles to the High E and H Fields under High Voltage Transmission Lines David Weston, EMC Consulting Inc., Canada

CLOSE

FRIDAY: September 25

Session 14

Session Chairperson: Yuji Wada, Research Institute of Science for Safety and Sustainability (RISS), National Institute of Advanced Industrial Science and Technology (AIST), Japan

9:00 Scale Effect on DDT Properties of Fireworks Compositions Mitsuru Arai and Kotaro Ouchida, The University of Tokyo, Japan



9:30 The Omagari Fireworks Competition Shigeji Sasaki, Chairman of the Omagari Chamber of Commerce and Industry, Japan

10:00 BREAK

Session 15

11:30

Session Chairperson: *Mitsuru Arai*, The University of Tokyo, Japan

10:30 Comparison of Modified DDT Test and HSL Flash Composition Tests for Various Fireworks Compositions
Shu Usuba, Ken Okada, Miyako Akiyoshi, Takehiro Matsunaga, National Institute of Advanced Industrial Science and Technology (AIST), Japan, and Shuji Hatanaka, Japan Pyrotechnics Association, Japan



11:00 Firework Mortar Suppressor: Acoustic Dampening of the Launch Phase of Shells for the Professional Fireworks Industry David Willsher, Fantastic Fireworks, England

Resisting the Impact of an Exploding 6" (150 mm) Dud Aerial Display Shell: Design and Testing of a Protective Roof Canopy Roger L. Schneider, Rho Sigma Associates, Inc., USA, John E. Bouman, Walt Disney Company, USA, Ken Agee, Wheeler & Gray Consulting Engineers, USA, and Ettore Contestabile, Rho Sigma Associates, Inc., Canada



12:00 CLOSE
Closing Remarks
—Pierre Thebault and Ettore Contestabile

Sponsors

American Pyrotechnic Association— Speakers gifts

Etienne LACROIX Tous Artifices S.A.— Support of Gala Dinner

FireOne—Sunday evening Welcome Reception

MagicFire and Rho Sigma Associates—

Proceedings Flash Drive and general sponsors

Pyro Spectaculars—Symposium Bag

Sirius Pyrotechnics—Wednesday's Moderated Session Coffee Break

Christoph Maier, Pyrophotos.com— Select photos



FRANCE ISF HOST COMMITTEE EVENTS

September 21 – 25, 2015

Note that with the exception of the Welcome Reception (Sunday evening) and the Gala Dinner (Friday evening) all other events during the week of September 21 to September 25 are organized by the France Host Committee.

DATE AND DEPARTURE TIME	SOCIAL EVENTS	PYROSHOWS	
Event 1: Monday, 21st Direct Public Transport from Cité Mondiale (15 minutes)	WELCOME RECEPTION AT TOWNHALL at 6.30 pm	Palais Rohan/Place Pey Berland Place des Quinconces at 9.30 pm: JCO PANZERA-APE PARENTE GALAXIS-FFP VULCAN-ARDI	
Event 2: Tuesday, 22nd Buses departure from Cité Mondiale at 6.00 pm	CASUAL PARTY AT CHATEAU GISCOURS MEDOC Winery visit Medoc Wines testing Dinner and food testing	On site at 10.00 pm: JINSHEN- BREZAC PARENTE PYRAGRIC- RICASA	
Event 3: Wednesday, 23rd Busses departure at 4.00 pm	SAINT EMILION VISIT Winery visit Old city guided visit Dinner at Cloître des Cordeliers	On site at 10.00 pm: NEWYEARFIREWORKS - BREZAC	
ISF Gala Dinner* Friday, 25th 10-minute walk from Cité Mondiale	GALA DINNER* on BORDEAUX Garonne bank Welcome appetizer on terrace Seated high quality dinner Wines from several Bordeaux vineyards Champagne	On Garonne river and Chaban- Delmas bridge visible from the terrace: RUGGIERI- ZARAGOSANA	

^{*}Gala Dinner is an ISF event

REGISTRATION CONDITIONS AND FEES ON ISF WEBSITE/DEADLINE FOR REGISTRATION: SEPTEMBER 10th/ PAYMENT IN EUROS ON SITE ONLY by CASH or CREDIT CARD



FIREWORKS DISPLAYS Donated/Performed by:



Jacques COUTURIER Organisation (JCO)





PANZERA - APE PARENTE



Funkzündsysteme für Pyrotechnik Wireless Firing Systems



GALAXIS - FFP







JINSHEN / BREZAC





PYRAGRIC- RICASA





NEW YEAR FIREWORKS / BREZAC





LACROIX-RUGGIERI-PIROTECNIA ZARAGOZANA





Factory number: 36F118

PEAK

Received Chinese Government Fireworks

The "Jiangxi Wanzai Golder Peak Fireworks Corporation 1989 was established.

2002 Export & Import Permit.

Completed successful takeover bid of the original township enterprise of the "Huang Mao Export Shell Factory".

Awarded Top 10 enterprises in the Chinese Fireworks Industry.

2006

Established the Tongyi Firecracker Factory in Wanzai. Registration of Golden Peak's first registered logo, the "Jin" brand.

Registered the King Bird trademark logo in the United States and Asia.

2012

Successful takeover bid to acquire the Liuyang Ruida Fireworks Factory to develop the Chinese domestic market.

The subsidiary corporation Peak Performance Fireworks of Frankfort, Indiana was founded and began business operations in the United States in order to develop and serve the wholesale and retail consumer fireworks market in the United States.

2013

2009

Awarded Most Influential Top 10 Management Companies in the Global Fireworks Industry. King Bird awarded Most Influential Top 10 Brands in the Global Fireworks Industry.King Bird awarded Most Famous Brand in Jiangxi province.

Awarded Top 100 advanced enterprises among over 600 member enterprises of the Chinese Fireworks and Firecracker Standardization Organization.

certification

partners:







Tel:86-795-8900498/8902233 Jinsanjiao Road Wanzai City, Jiangxi Province, China E-mail:sesamechen@chnfireworks.com market@chnfireworks.com Http:www.chnfireworks.com



15th International Symposium on Fireworks

Acteur européen de la pyrotechnie offre tout son savoir-faire de l'artifice professionnel à l'artifice grand public.



Major actor on the European market, Ardi® offers his know-how and experience both in the display fireworks and in the consumer market.

Les feux Portables®: des spectacles pyrotechniques d'une très grande intensité, entièrement préréglés avec un seul allumage.
Une gamme complète de 1 minute à 8 minutes à découvrir, des feux Portables® homologués CE.

"Les Portables"": Ready to shoot Fireworks "les Portables"" packed in a briefcase box, easy to carry, very easy to use. Ardi® offers complete pyrotechnics shows of a high intensity (fully assembled with one single ignition), all CE compliant.



Inventor of the "Portables" concept

Qualité Grand Spectacle

Au 15ème Symposium international des feux d'artifices, retrouvez-nous **lundi 21 Septembre**, Place des Quinquonces, à Bordeaux, pour un spectacle à couper le souffle avec notre partenaire Vulcan®.

Et du **mardi 22 au mercredi 23 Septembre**, venez nous rencontrer sur le Trade Show du Symposium. (Stand SFEPA)

Present on the 15th International Symposium of Fireworks, meet up with us on Monday, **September 21st**, Place des Quinquonces in Bordeaux, for an absolutely breathtaking pyro-melodic show with our partner Vulcan®. You can also meet up with us at the Symposium Trade Show (Stand SFEPA), from **Tuesday**, **September 22nd to Wednesday**, **September 23rd**.

Avec Ardi[®], vivez l'émotion pyrotechnique à 360°. With Ardi[®], experience a 360° pyrotechnic emotion.

www.ardi-feuxartifices.eu



ARDI SA - 27, avenue des Champs Elysées - 75008 PARIS - Tel : 01 58 56 39 39 - contact@ardi-sa.fr











- Sehr flexibel durch verschiedene Steuereingänge
- Keine Netzspannung erforderlich
- Kann auch bei starkem Regen im Freien betrieben werden

Flammenprojektors G-Flame

- Betrieb mit Aerosoldosen, Gasdosen oder Gasflaschen
- Brennstoffdosen sind vollständig im Gehäuse untergebracht und dadurch gut geschützt
- Dosenadapter mit Rückschlagventilen
- Alle Komponenten sind mit Schnellkupplungen ausgestattet für einen extrem schnellen Aufbau
- Vollkommen autarker Betrieb beim Einsatz des optionalen Advanced-Funkmoduls oder von drahtlosen DMX-Empfängern
- Feinfilter integriert, um undichten Magnetventilen vorzubeugen
- Ausgestattet mit zwei hintereinander geschalteten Magnetventilen für doppelte Sicherheit
- Elektronische Flammenüberwachung mittels Ionisationsmessung
- Mit Neigungssensor ausgestattet
- Bidirektionale Kommunikation mit dem Controller PFC Advanced und USB-Funkmodem PFM Advanced für Fernprogrammierung und Fernabfrage
- Vorbereitet f
 ür die schnelle Montage auf Hochst
 ändern und Truss-Elementen
- Beleuchtetes Textdisplay mit bequemer Menüführung
- Optische Warnanzeige wenn scharf
- Atompilzeffekt programmierbar
- Schnelle Stepsequenzen möglich, weil die Flamme auch bei Dosenbetrieb innerhalb kurzer Zeit nach dem Schließen der Magnetventile erlischt

Bitte besuchen Sie unsere Homepage, um weitere Informationen zu diesem innovativen Produkt zu erhalten oder fordern Sie das vollständige Prospekt mit allen Eigenschaften und Spezifikationen der G-Flame an

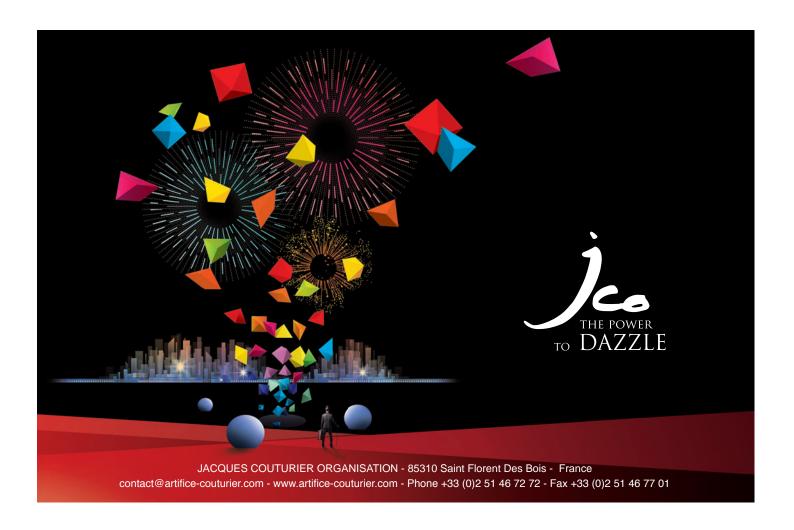


- Versatile usage due to various control inputs
- No mains supply required
- Can be used outdoors also in heavy rainfall
- Either aerosol or gas cartridges or gas bottles can be used as fuel supply
- The gas cartridges are fully integrated in the housing and are well protected
- Cartridge holder comes with non-return valves
- All components are equipped with quick couplers for an extremely fast setup
- Completely autarkic operation if the optional Advanced Wireless Module or wireless DMX receivers are used
- Equipped with a microfilter to prevent leakages in the electromagnetic valves
- Contains two electromagnetic valves connected in series for additional safety
- Electronic flame monitoring system utilizing ionization measurement
- Tilt sensor installed
- Bi-directional communication with the controller PFC Advanced or the wireless USB modem PFM Advanced for remote programming and remote checks
- Prepared for the fast installation on light or speaker stands and truss elements
- Backlit character display and convenient menu-driven operation
- Optical warning signal if the device is armed
- Atomic effect programmable
- Flame extinguishes rapidly after closing the electromagnetic valves, also if cartridges are being used, enabling fast step sequences

Please visit our website to obtain further information about this innovative product or contact us in order to receive the complete G-Flame brochure with all its features and specifications.

Galaxis Showtechnik GmbH · Emmertinger Str. 2 · 84524 Neuötting · Telefon: +49/8671/73411 · Fax: 73513 · info@galaxis-showtechnik.de www.galaxis-showtechnik.de







ONE OF THE LARGEST PYROTECHNIC SEVESO SITES IN EUROPE

EXCEPTIONAL PLATFORM TO STOCK AND DISPATCH FIREWORK

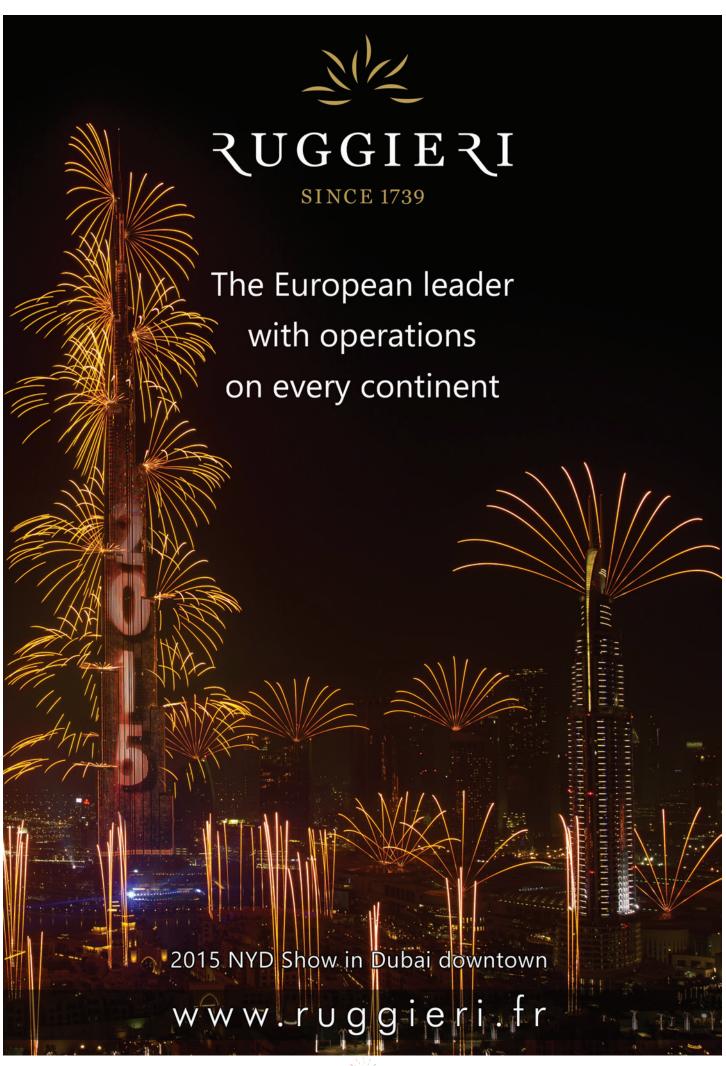
SURFACE AREA : 40 HECTARES
MASS OF ACTIVE MATERIAL : 200 TONNES



+ 33 (0) 2 51 34 92 79

FRANCE

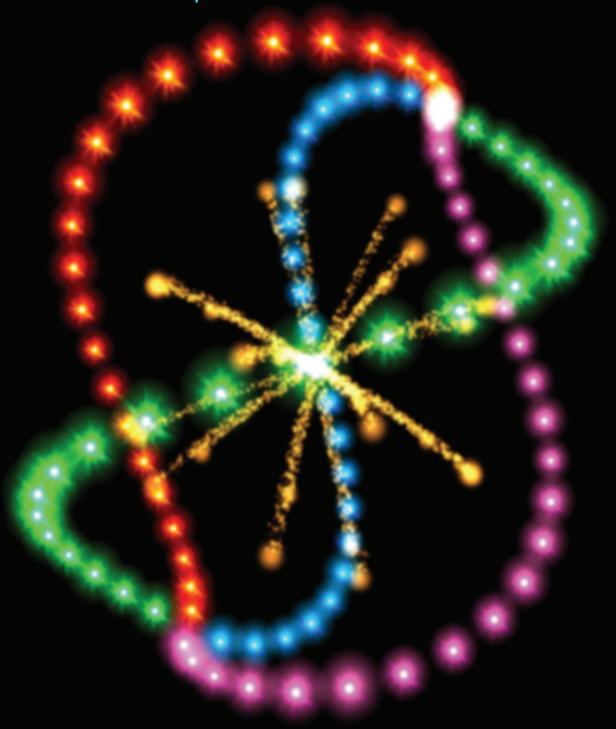




VISUAL SHOW DIRECTOR

1995-2015 CELEBRATING 20 YEARS SERVING PYRO DESIGNERS WORLDWIDE

Design Without Limits Conception Sans Limites



3D MULTIMEDIA CHOREOGRAPHY SOFTWARE

